

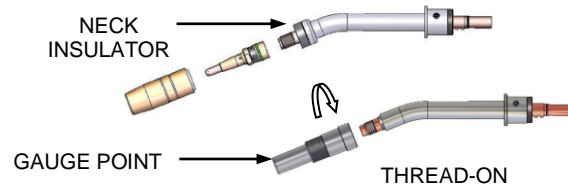


How to Use the TOUGH GUN™ Neck Checking Fixture

NOTE: The following instructions are for G-405. Other fixtures are similar.

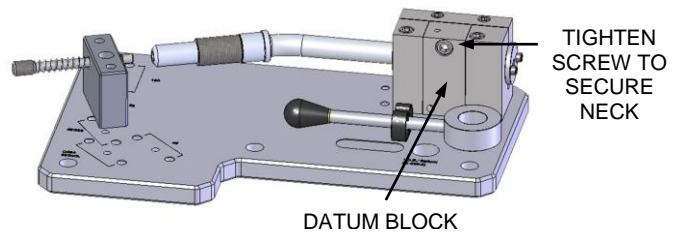
STEP #1

- Remove consumables; nozzle, retaining head and neck insulator (with the exception of TOUGH GUN I.C.E.™ components).
- Install the gauge point into the neck.



STEP #2

- Slide neck completely into datum block, aligning keys on neck to keyway in datum block.
- Turn the neck completely clockwise against shoulder.
- To secure the neck, use a 5/16" Allen key to tighten the socket head cap screw (SHCS) on the front of the datum block.



STEP #3

- Push check pin towards gauge point.
- Check pin should insert into the mating hole on gauge point.
- Slip bending handle onto gauge point and bend until aligned with check pin.
- Remove neck from datum block and gauge point from neck.
- Reinstall consumables.

